

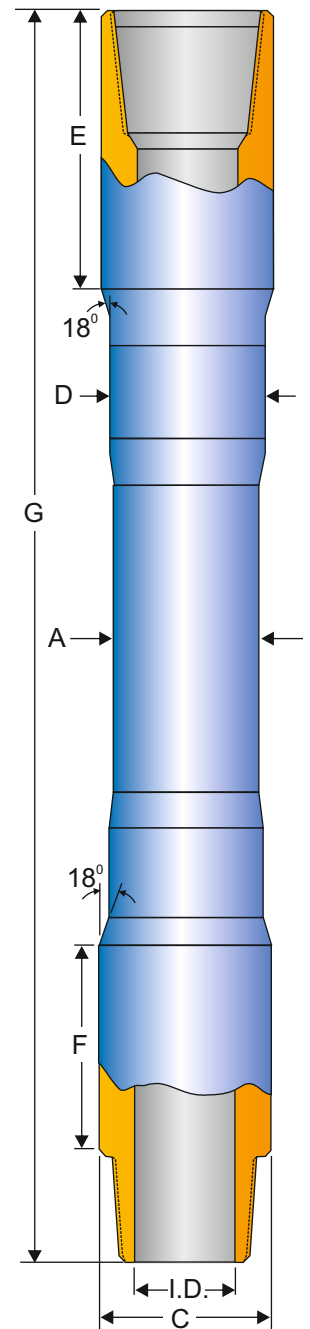
DRILL PIPE PUP JOINTS

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ACT's D.P. P. J. is important drill stem component for special drilling or testing operations. This short drill pipe section is used to locate the top box of the drill string at a specified distance from the rig floor.

ACT's D.P. P. J. is manufactured either from round bar or by machining heavy wall tubing from AISI-4145 H Material.

DRILL PIPE NOMINAL SIZE A"	I.D."	TOOL JOINT O.D C"	CONN. SIZE & TYPE	ELEVATOR UPSET DIA D"	TONG SPACE LENGTHS		MECHANICAL PROPERTIES				AVAILABLE LENG THS G'	APPX. WT. (LB)
					BOX E"	PIN F"	TUBE		TOOL JOINT			
							TENSILE YIELD (LB)	TOR-SIONAL YIELD (FT-LB)	TENSILE YIELD (LB)	TOR-SIONAL YIELD (FT-LB)		
3.1/2	2.3/8	4.3/4 5	N.C.38 (3 1/2 I.F.)	3.7/8	9.1/2	7	571,000	35,080	675,000	17580 21600	5	142
											10	226
											15	310
											20	394
3.1/2	2.11/16	4.3/4 5	N.C.38 (3 1/2 I.F.)	3.7/8	9.1/2	7	434,330	29,030	538,400	16,000	5	131
											10	198
											15	265
											20	332
4	2.13/16	5.1/4 5.1/2	N.C.40 (4 F.H.)	4.3/16	10	7	698,900	50,200	652,300	21,550	5	178
											10	286
											15	394
											20	502
4	3.1/4	5.3/4 6	N.C.46 (4 I.F.)	4.1/2	10	7	469,800	37,480	826,100	30,450	5	168
											10	241
											15	313
											20	386
4.1/2	3.1/4	6 6.1/4	N.C.46 (4 I.F.)	4.11/16	10	7	836,950	68,850	826,100	30,450	5	219
											10	348
											15	477
											20	607
4.1/2	3.1/2	6.1/8 6.1/4 6.3/8	N.C.50 (4.1/2 I.F.)	5	10	7	691,150	59,970	1017700	34,860 40,490 40,980	5	240
										10	311	
										15	417	
										20	524	
4.1/2	3.3/4	6.1/8 6.1/4 6.3/8	N.C.50 (4.1/2 I.F.)	5	10	7	534,550	48,970	861,100	34,200	5	180
											10	263
											15	345
											20	428
5	3.1/2	6.3/8 6.1/2	N.C.50 (4.1/2 I.F.)	5.1/8	10	7	1101,500	98,600	1017700	40,980	5	253
											10	423
											15	593
											20	763
5	3.3/4	6.3/8 6.1/2	N.C.50 (4.1/2 I.F.)	5.1/8	10	7	944,950	88,700	861,100	34,200	5	228
											10	374
											15	520
											20	655



Ordering Information:

To order or request quotations on ACT Pup Joints, please specify :-

- Nominal size. / Bore dia. / Tool joint O.D.
- Size and type of connections (Example: 4 1/2" I.F. Box up X 4 1/2" I.F. pin down, etc.)
- Overall length, shoulder-to-shoulder / 18° taper or square shoulder / Pressed or cast steel thread protectors

Note: Stress relief groove as per API-7 can also be provided upon request.